How to disable auto cutter for Printer STAR SP700 model

1. Disable auto cutter by Dip Switch under the printer

2. The factory default setting of dip switch will be same as below picture of each model, so if you want to disable auto cutter in case of SP747 model, should be change dip switch 1 bit 2 from **OFF** to **ON**

DIPSW1

DSW	Contents	ON	OFF	Ex - factory Settings:			
				SP717	SP747	SP712	SP742
1 - 1	Always ON			ON	ON	ON	ON
1 - 2	Auto – cutter (*2)	Invalid	Valid	ON	OFF	ON	OFF
1 - 3	Always ON			ON	ON	ON	ON
1 - 4	Command Emulation	STAR	ESC/POS	ON	ON	ON	ON
1 - 5	USB Mode (Only for USB)	Printer Class	Vendor Class	ON	ON	ON	ON
1 - 6	Two-color Printing Mode (*4)	Valid	Invalid	ON	ON	ON	ON
1 - 7	Reserved:			ON	ON	ON	ON
1 - 8	18-pin/9-pin Model Settings (*5)	18-pin Head	9-pin Head	ON	ON	OFF	OFF

"Only for USB" in the table means that this is valid only when the USB interface card has been installed.